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Banana Peel as a sustainable substrate for microbial enzyme production

Banana peel, a readily available lignocellulosic agro waste, has gained increasing attention as a low-cost and environmentally sustainable substrate for microbial enzyme production. This review emphasizes current scientific advances in utilizing banana peel for the biosynthesis of industrially significant enzymes, including pectinase, cellulase, amylase, lipase, catalase, protease, peroxidase and L-asparaginase, through fungal and bacterial fermentation systems. The influence of banana varietal composition, ripeness stage, and substrate pretreatment on enzyme yield, along with comparing fermentation methods such as solid-state and submerged fermentation, is assessed. Prominent microbial strains—including *Aspergillus niger*, *A. japonicus*, *Trichoderma reesei*, *Paenibacillus lactis*, and *Yarrowia phangngaensis*—are highlighted for their enzyme efficiency. Industrial applications are discussed in the context of biofuel generation, food processing, textile treatment, and environmental remediation. Despite scale-up limitations and variability in substrate composition, integrating banana peel bioprocessing with circular bioeconomy frameworks can transform food waste into valuable bioproducts, contributing to sustainable development goals (SDGs).

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